CATERPILLAR

Service Manual

216 SKID STEER LOADER

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Product: SKID STEER LOADER

Model: 216 SKID STEER LOADER 4NZ

Configuration: 216 226 228 Skid Steer Loader 4NZ00001-03399 (MACHINE) POWERED BY 3034 Engine

Disassembly and Assembly

RA1.2, R1.4, R2.0, R2.2, R2.5, R2.7, R3.0, R4.5 and R5.5 Series Reduction Starting Motors

Media Number -SENR3828-02 **Publication Date -01/07/1999** **Date Updated -09/10/2001**

i01107056

General Information

SMCS - 4351-012

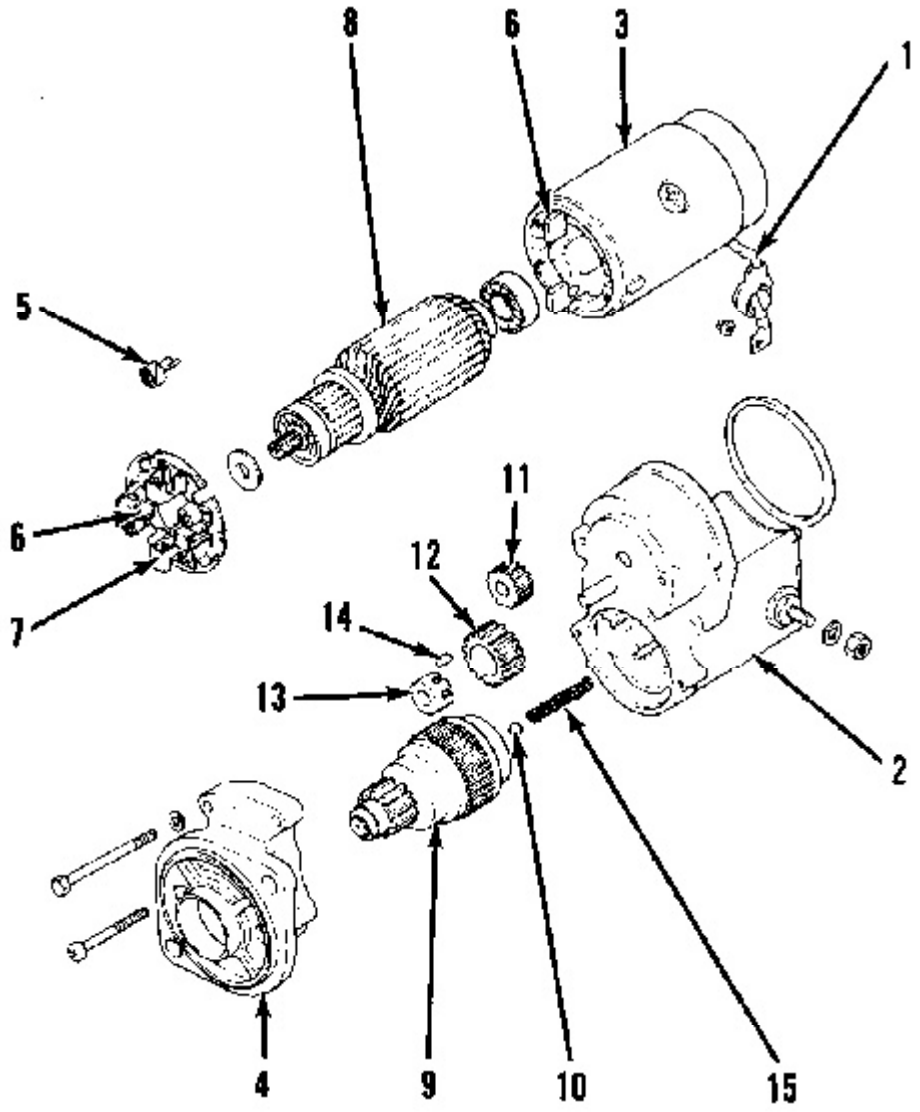

Illustration 1 g00585231

R2.0 Series Reduction Starting Motor

(1) Motor terminal lead wire

(2) Solenoid

(3) Case of the starting motor

(4) Drive end housing

(5) Brush springs

(6) Brushes

(7) Brush holder

(8) Armature

This is the sample of the manual

Click on the download link for complete manual

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(9) Overrunning clutch

(10) Steel ball

(11) Armature reduction gear

(12) Idler gear

(13) Retainer

(14) Roller

(15) Return spring

Note: The following information is for the disassembly and assembly of a "R2.0 series" starting motor. All other series of starting motors are similar.

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Product: SKID STEER LOADER
Model: 216 SKID STEER LOADER 4NZ
Configuration: 216 226 228 Skid Steer Loader 4NZ00001-03399 (MACHINE) POWERED BY 3034 Engine

Disassembly and Assembly

RA1.2, R1.4, R2.0, R2.2, R2.5, R2.7, R3.0, R4.5 and R5.5 Series Reduction Starting Motors

Media Number -SENR3828-02 **Publication Date -01/07/1999** **Date Updated -09/10/2001**

i01107165

Starting Motor - Assemble

SMCS - 1453-016

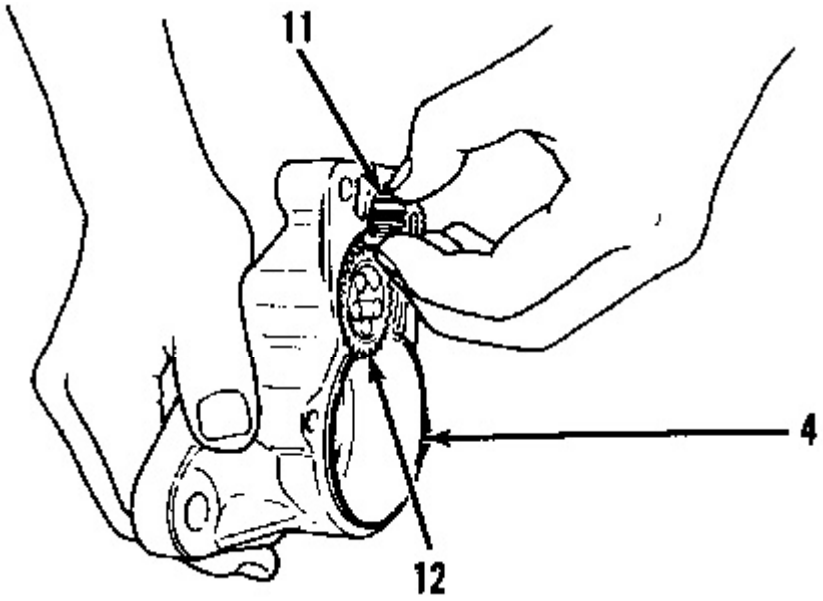

Illustration 1 g00585386

1. Install the return spring (15) into the solenoid (2) .

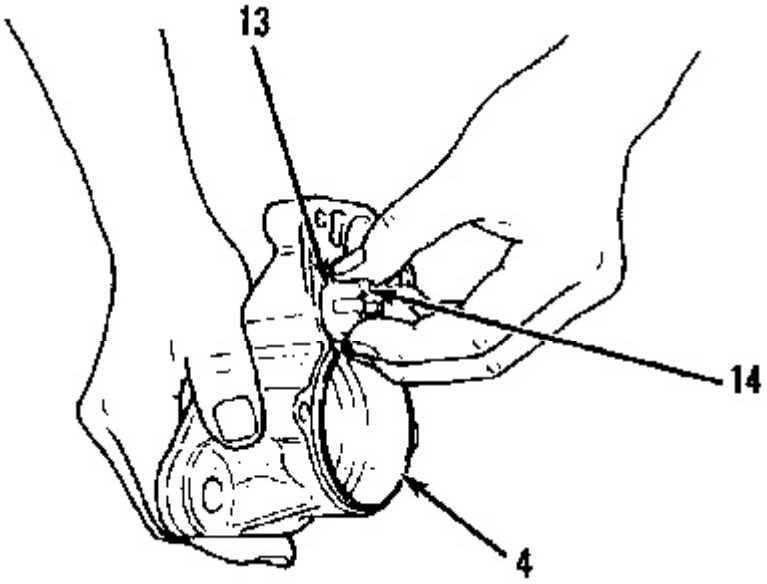

Illustration 2 g00585389

2. Install the rollers (14) and the retainer (13) into the drive end housing (4) .

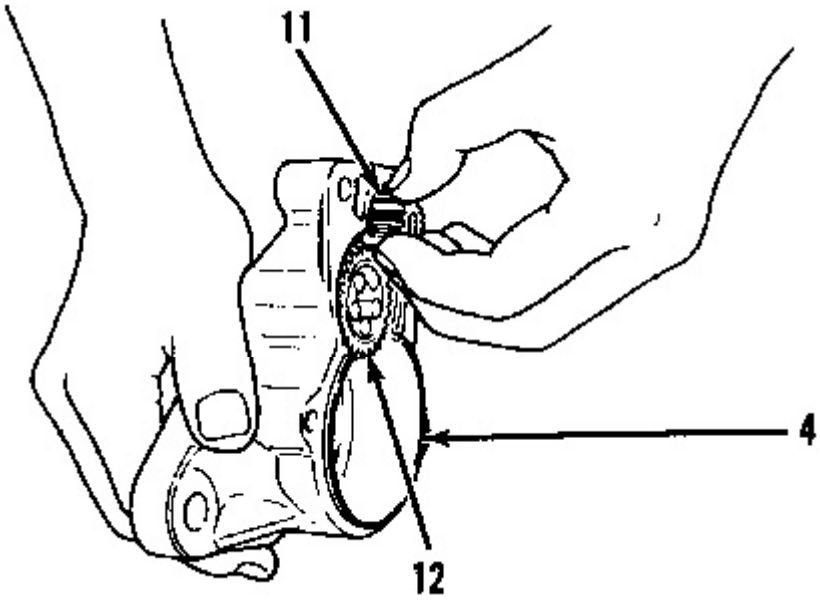

Illustration 3 g00585386

3. Put the idler gear (12) and the armature reduction gear (11) onto the drive end housing (4) .

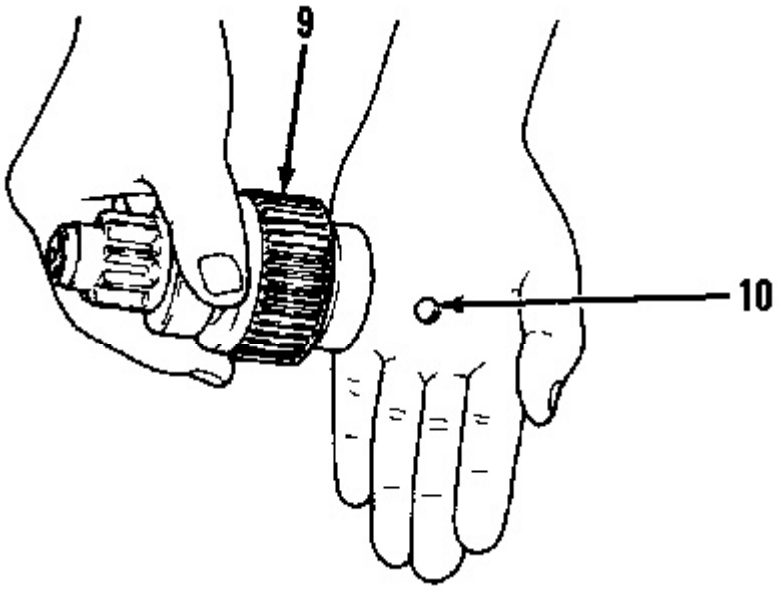

Illustration 4 g00585348

4. Put the steel ball (10) into the overrunning clutch (9) .

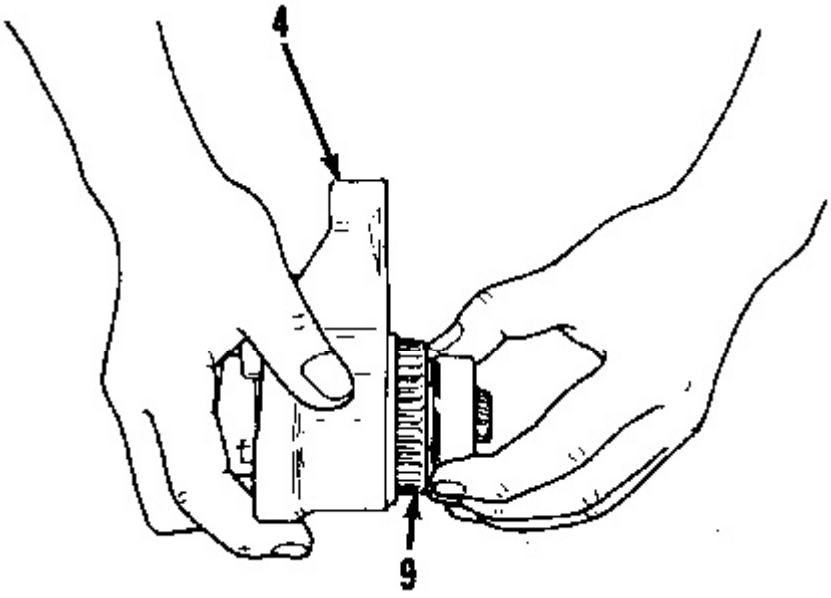

Illustration 5 g00585337

5. Put the overrunning clutch (9) into the drive end housing (4) .

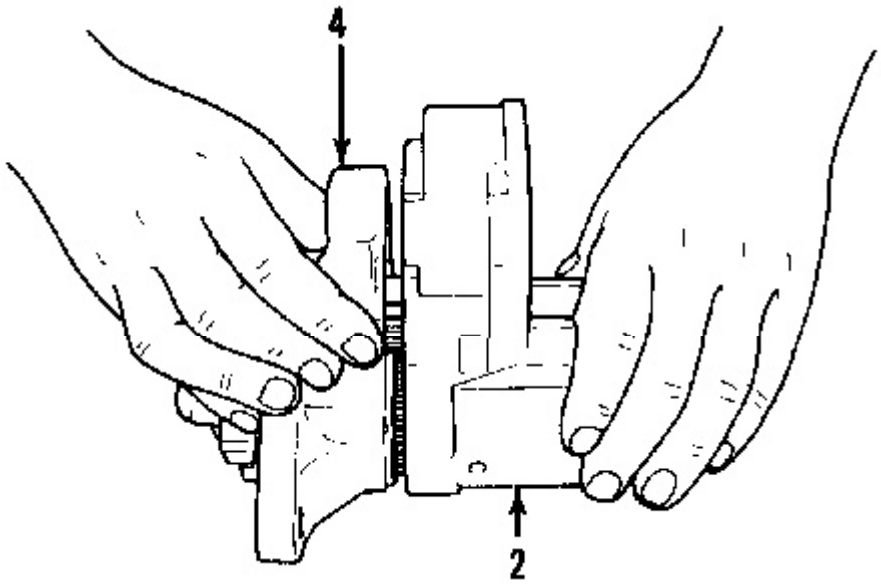

Illustration 6 g00585327

6. Put the drive end housing (4) on the solenoid (2) and install the screws. Tighten the screws to a torque of 0.6 N·m (5.3 lb in) to 0.9 N·m (7.9 lb in).

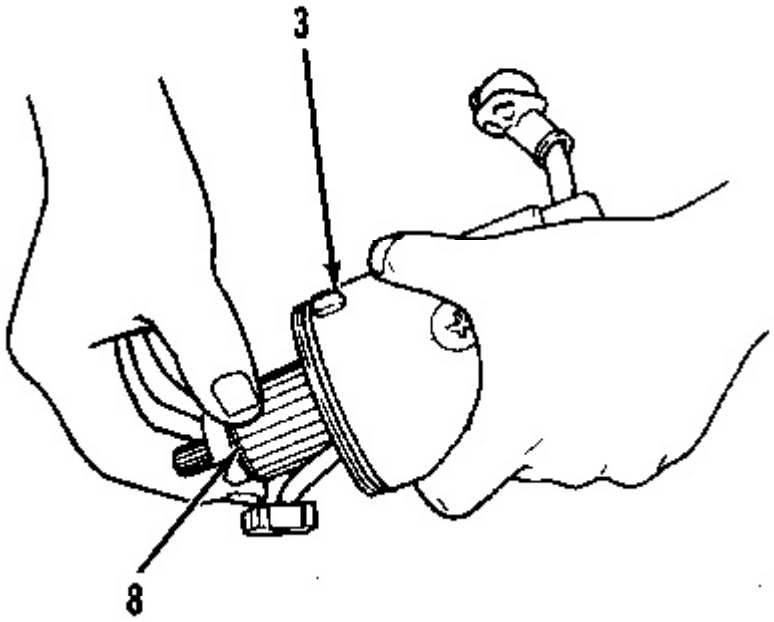

Illustration 7 g00585312

7. Put the armature (8) into the case of the starting motor (3) .

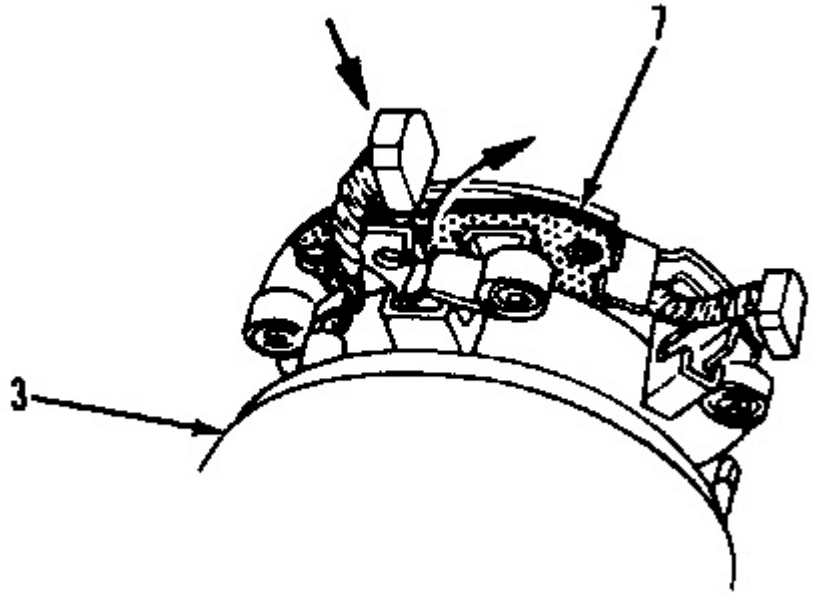

Illustration 8 g00585753

8. Put the brush holder (7) in position over the commutator. Put the positive brushes, which are connected to motor case (3) into the positive holders. The positive holder is separated from the plate by an insulator. Put the negative brushes into the negative uninsulated holders. The negative brushes are connected to brush holder (7) .

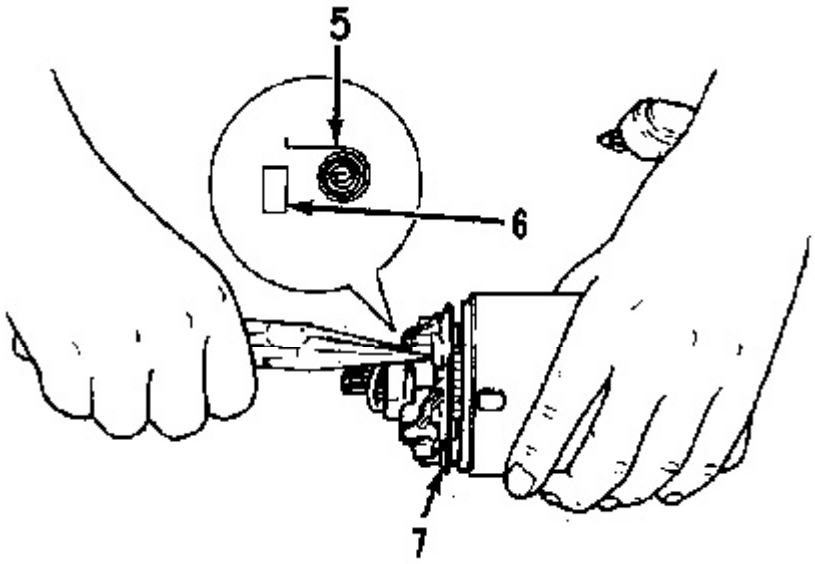

Illustration 9 g00585304

9. Make sure that the wires for the positive brush lead are not grounded. Put the brush springs (5) on top of the brushes (6) with a pair of long nose pliers. Make sure that the brush holder (7) and the commutator are free of oil.

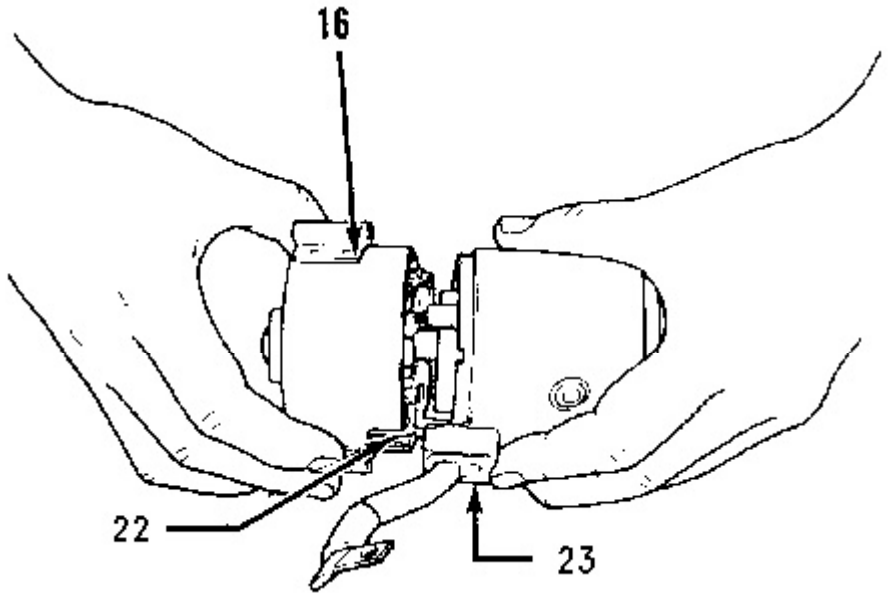

Illustration 10 g00586185

10. If the motor case has an end frame (16), install the end frame onto the case of the starting motor. Tab (22) that is on the end frame must line up with the lead wire grommet (23) that is on the case of the starting motor.

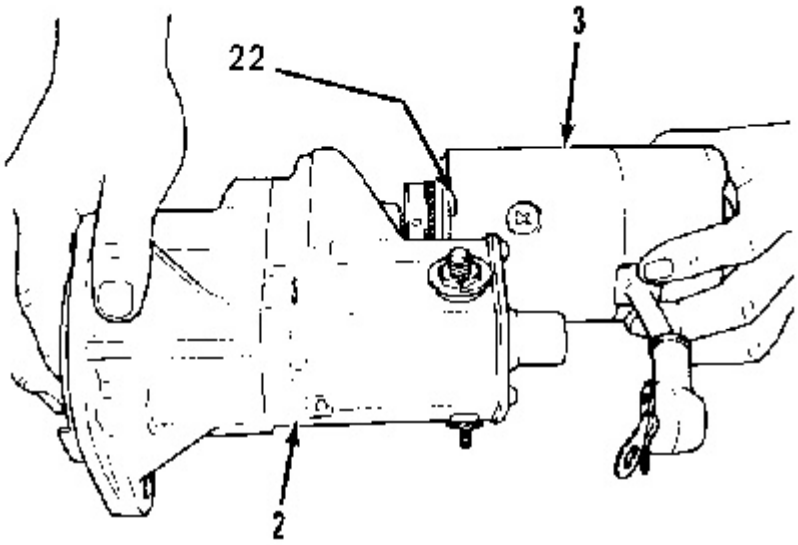

Illustration 11 g00586190

11. Put the case of the starting motor (3) in position onto the solenoid (2). Engage the TAB (22) on the case of the starting motor with the notch in the solenoid. Install the through bolts and tighten the through bolts to a torque of 1.5 N·m (13 lb in) to 2.4 N·m (21 lb in).

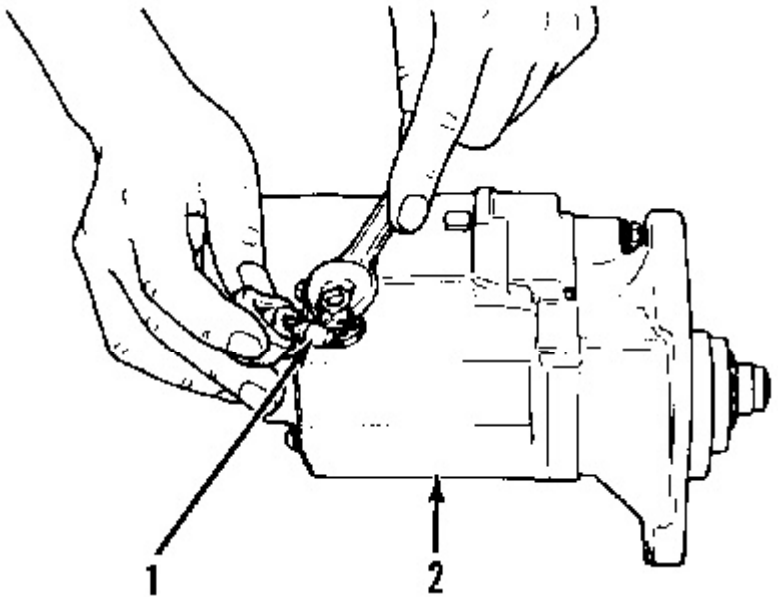

Illustration 12 g00585273

12. Connect the lead wire (1) to the motor terminal of the solenoid (2) .

Install the starting motor onto the machine.

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Product: SKID STEER LOADER
Model: 216 SKID STEER LOADER 4NZ
Configuration: 216 226 228 Skid Steer Loader 4NZ00001-03399 (MACHINE) POWERED BY 3034 Engine

Disassembly and Assembly

RA1.2, R1.4, R2.0, R2.2, R2.5, R2.7, R3.0, R4.5 and R5.5 Series Reduction Starting Motors

Media Number -SENR3828-02 **Publication Date -01/07/1999** **Date Updated -09/10/2001**

i01107169

Starting Motor - Disassemble

SMCS - 1453-015

Remove the starting motor from the machine. The procedure for removal of the starting motor may vary slightly with a different series of starting motor.

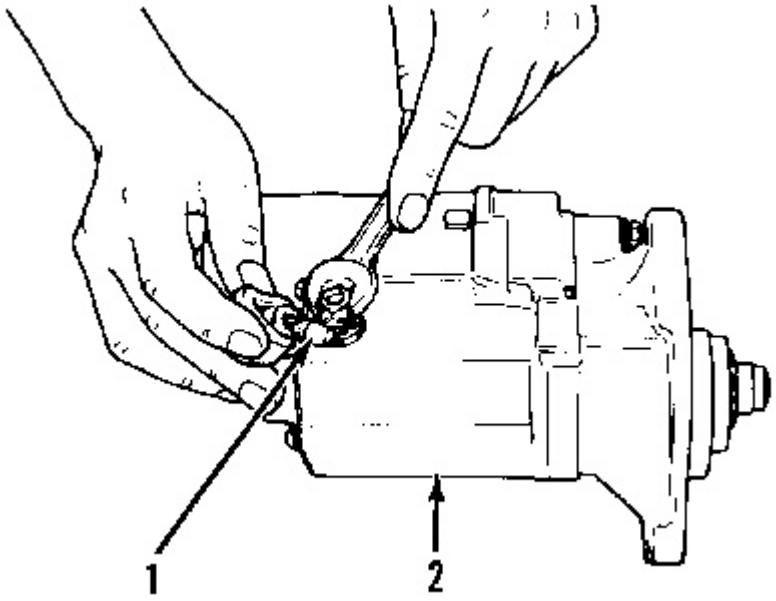

Illustration 1 g00585273

1. Disconnect the terminal lead wire (1) from the solenoid (2) .

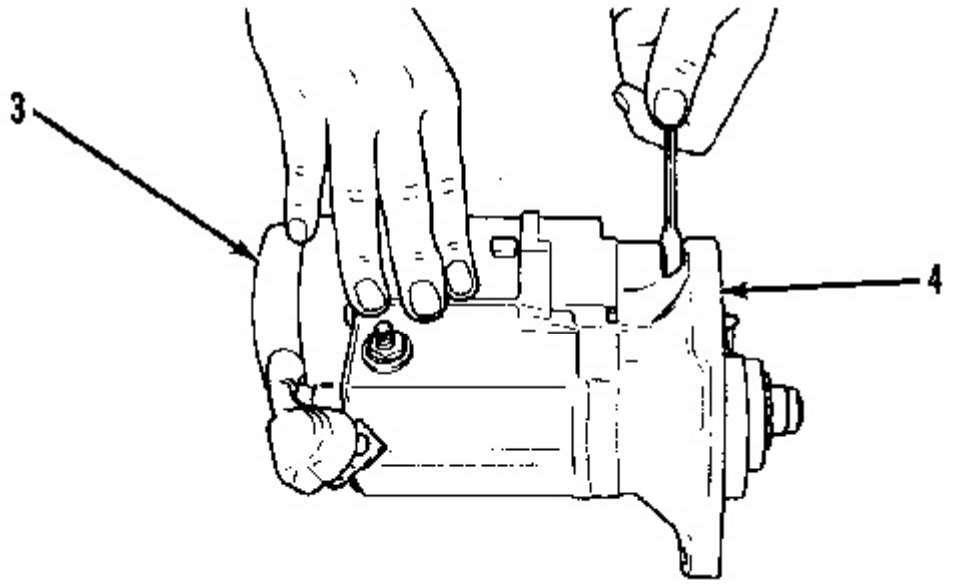

Illustration 2 g00585281

2. Remove the through bolts from the drive end housing (4). The through bolts holds the case of the starting motor (3) onto the solenoid.

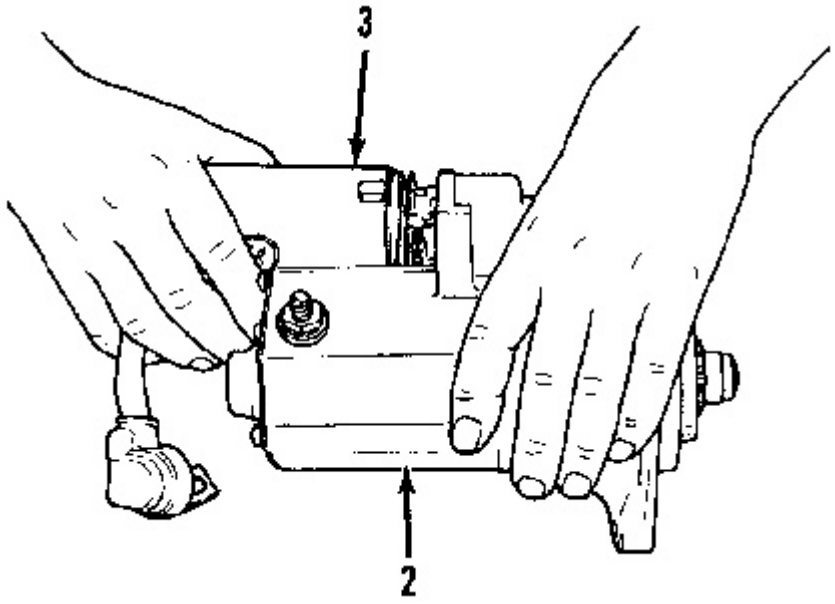

Illustration 3 g00585290

3. Remove the case of the starting motor (3) from the solenoid (2) .

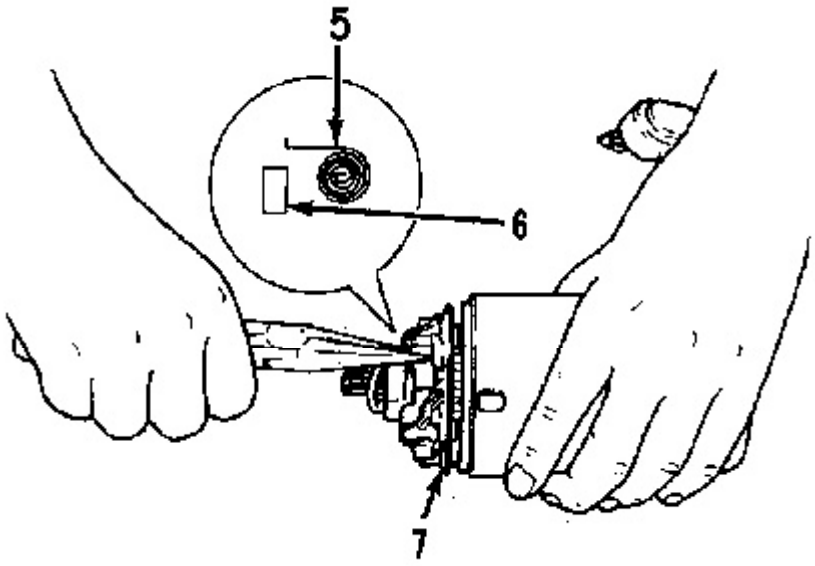

Illustration 4 g00585304

4. If the case of the starting motor has an end frame, remove the end frame. Release the tension of the brush springs (5) with a pair of long nose pliers. Pull the brushes (6) away from the commutator. Remove brush holder (7) .

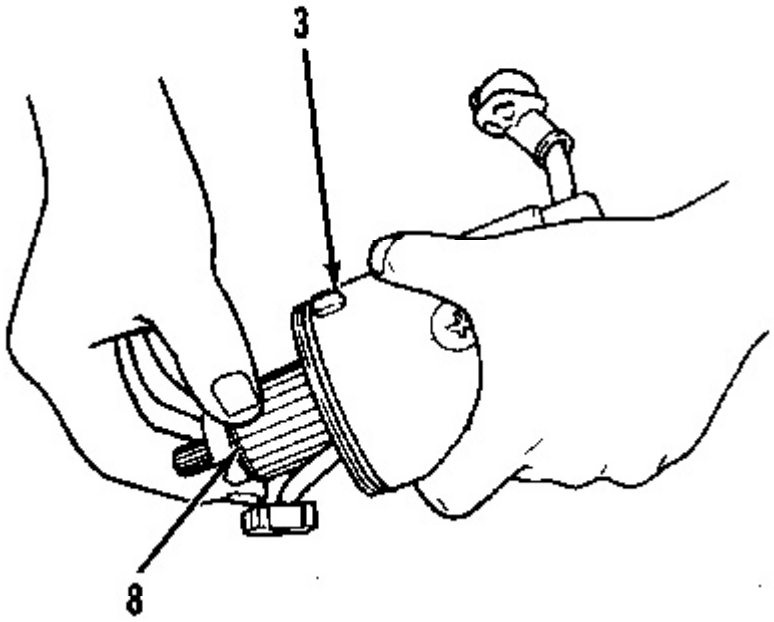

Illustration 5 g00585312

5. Remove the armature (8) from the case of the starting motor (3). A plastic or rubber hammer may be necessary in order to drive the case of the starting motor from the armature.

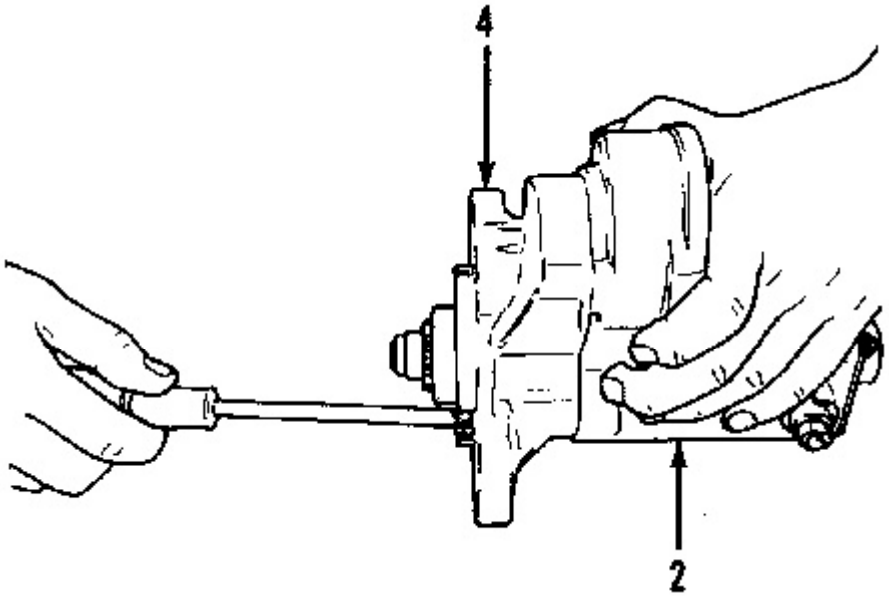

Illustration 6 g00585319

6. Remove the screws that hold the drive end housing (4) to the solenoid (2) .

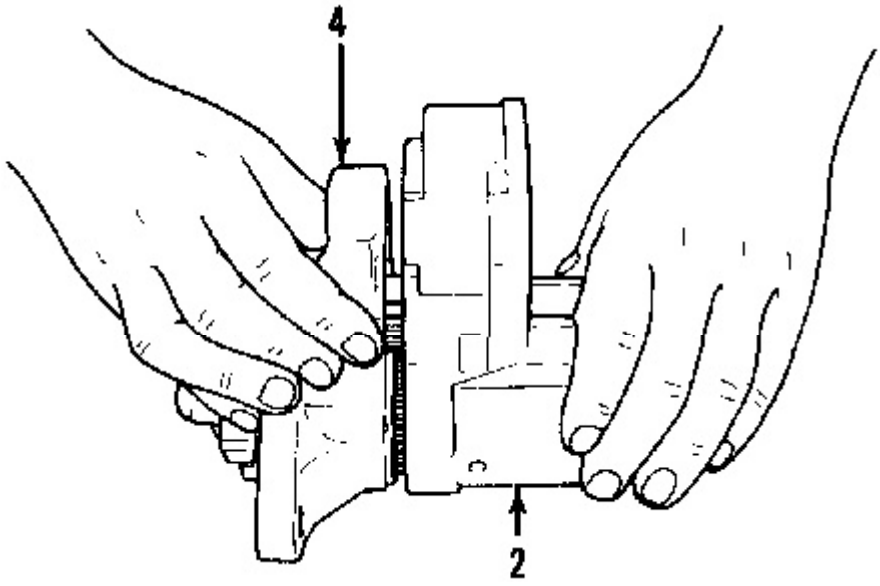

Illustration 7 g00585327

7. Remove the drive end housing (4) from the solenoid (2) .

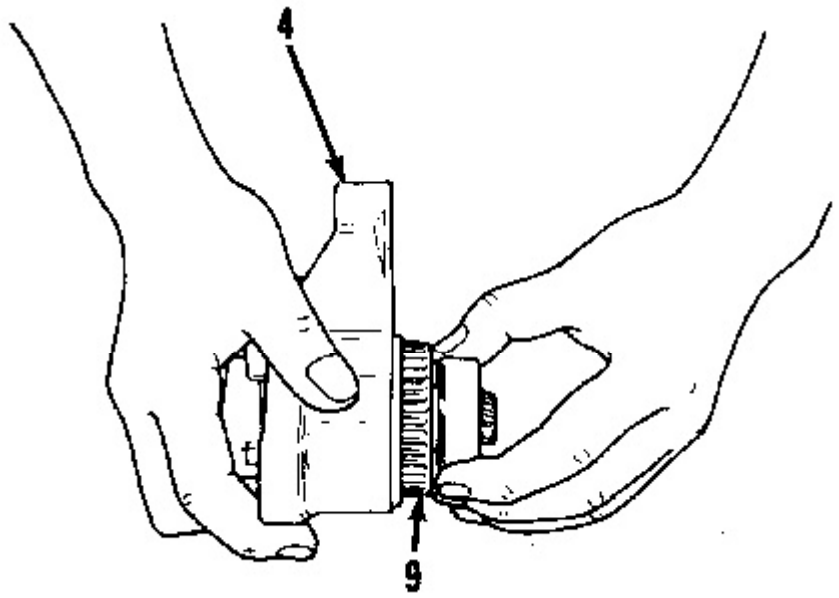

Illustration 8 g00585337

8. Remove the overrunning clutch (9) from the drive end housing (4) .

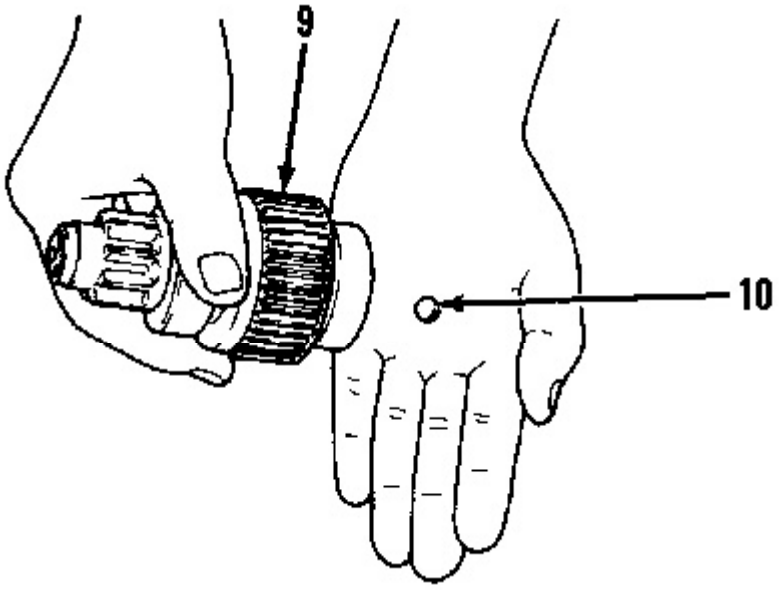

Illustration 9 g00585348

9. Remove the steel ball (10) from the overrunning clutch (9) .

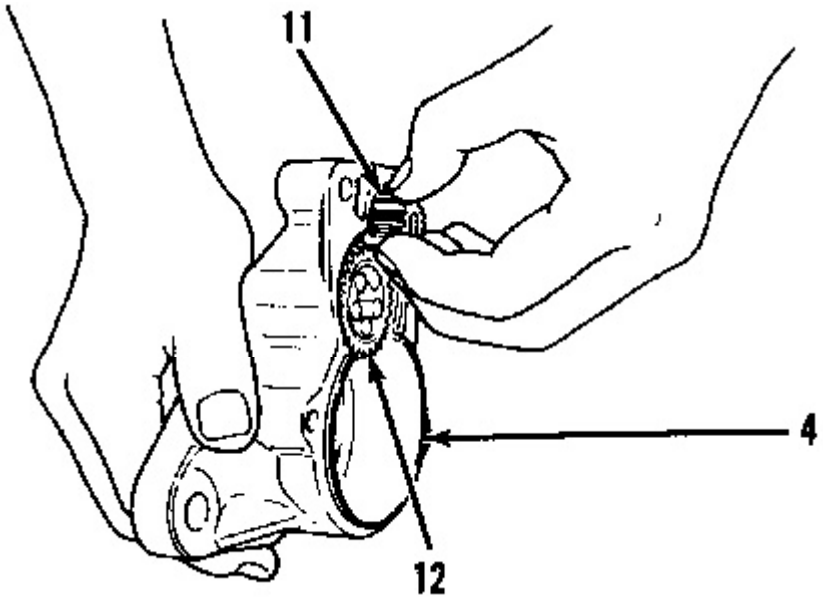

Illustration 10 g00585386

10. Remove the armature reduction gear (11) and the idler gear (12) from the drive end housing (4) .

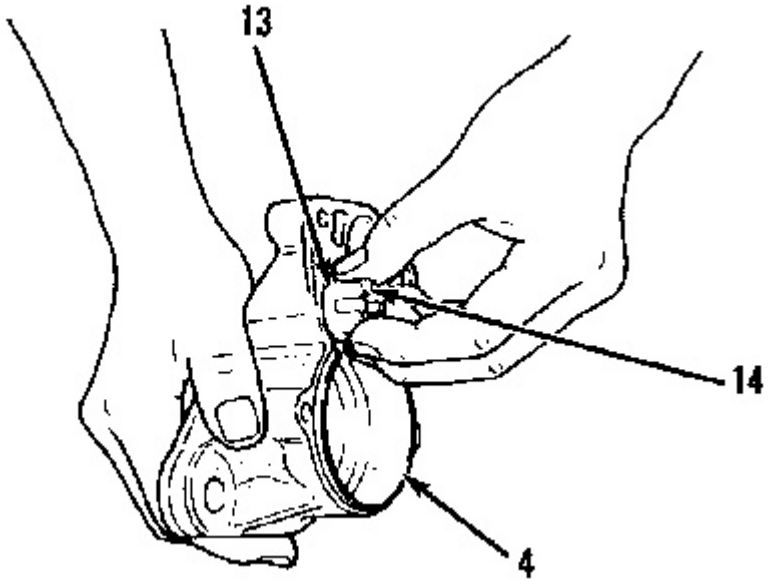

Illustration 11 g00585389

11. Remove the retainer (13) and the rollers (14) from the drive end housing (4) .

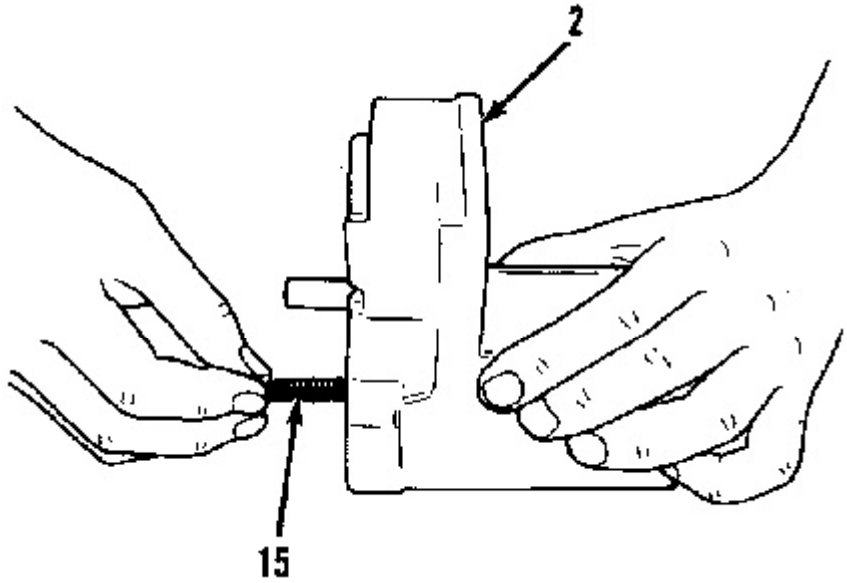

Illustration 12 g00585396

12. Remove the return spring (15) from the solenoid (2) .

NOTICE

Do not use a liquid cleaning agent to clean the armature, field winding, or overrunning clutch. A liquid cleaning agent can damage the insulation in the armature and field windings. The liquid cleaning agent could also dissolve the grease in the overrunning clutch.

13. Clean the armature, the field winding and the overrunning clutch with mineral spirits and brush.
14. If the commutator is dirty, the commutator may be cleaned with "No. 00" sandpaper. Do not use emery cloth.
15. Inspect all parts for wear and damage.

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Product: SKID STEER LOADER
Model: 216 SKID STEER LOADER 4NZ
Configuration: 216 226 228 Skid Steer Loader 4NZ00001-03399 (MACHINE) POWERED BY 3034 Engine

Disassembly and Assembly
216, 226 and 228 Skid Steer Loaders Engine Supplement

Media Number -RENR2853-02 **Publication Date -01/08/2001** **Date Updated -16/11/2001**

i01293705

Air Cleaner - Remove and Install

SMCS - 1051-010

Removal Procedure

1. Open the engine access door.
2. Release the latch on the radiator. Raise the radiator. This will allow access to the air cleaner.

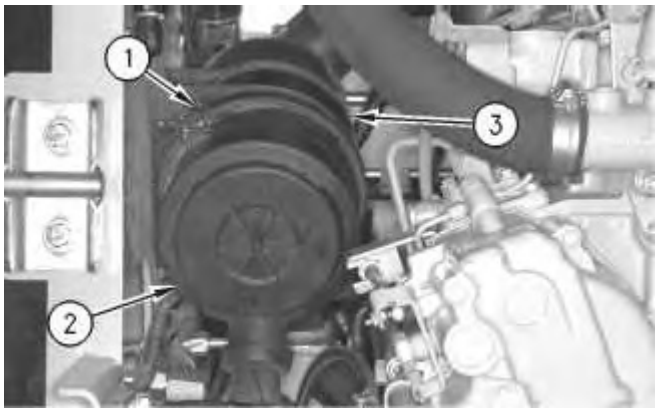

Illustration 1 g00566975

3. Disconnect two clamps (1). Remove air cleaner housing cover (2) from air cleaner housing (3) .
4. Remove the air filter from inside air cleaner housing (3) .

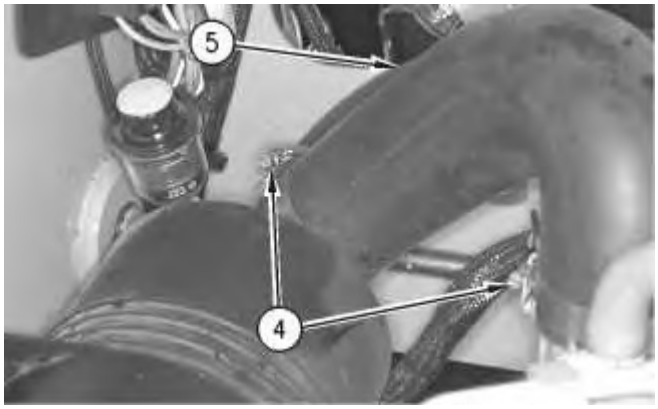

Illustration 2 g00566976

5. Remove two hose clamps (4). Remove air hose (5) .

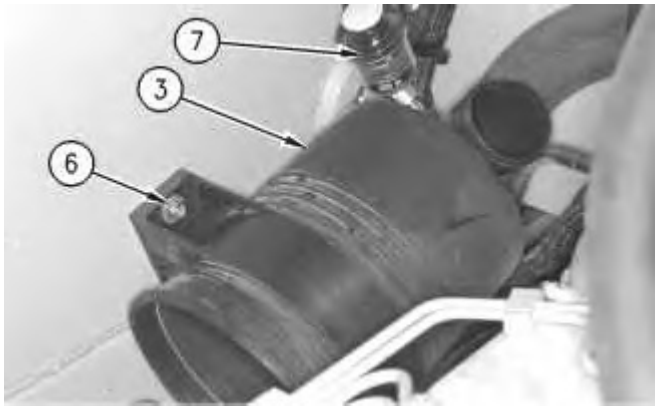

Illustration 3 g00566979

6. Remove two bolts (6) .
7. Remove air cleaner housing (3) .
8. Remove service indicator (7) .

Installation Procedure

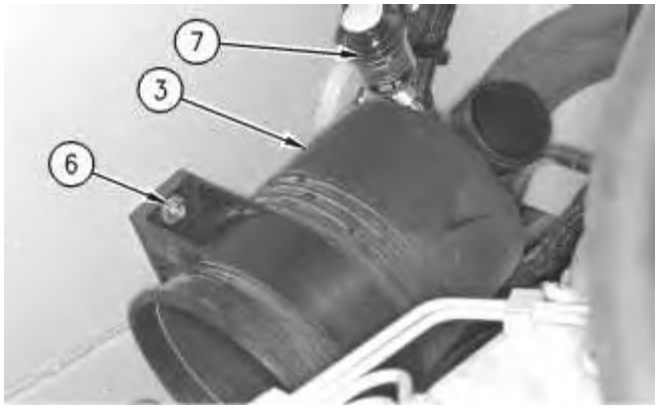

Illustration 4 g00566979

1. Install service indicator (7) into air cleaner housing (3) .
2. Clean any debris or dirt from air cleaner housing (3) prior to installation.
3. Place air cleaner housing (3) into position. Install two bolts (6) in order to secure air cleaner housing (3) to the side of the machine.

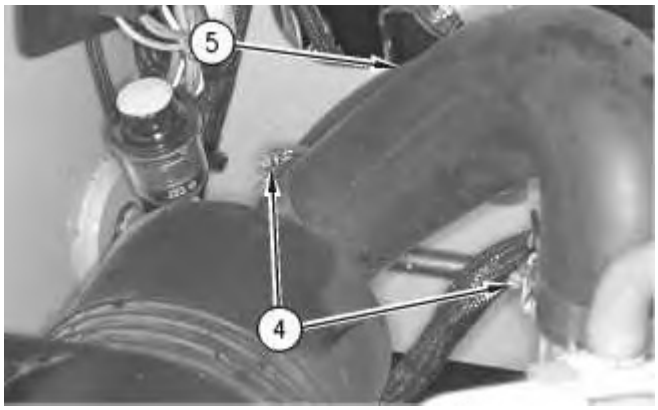

Illustration 5 g00566976

4. Install hose (5). Secure hose (5) with two hose clamps (4) .

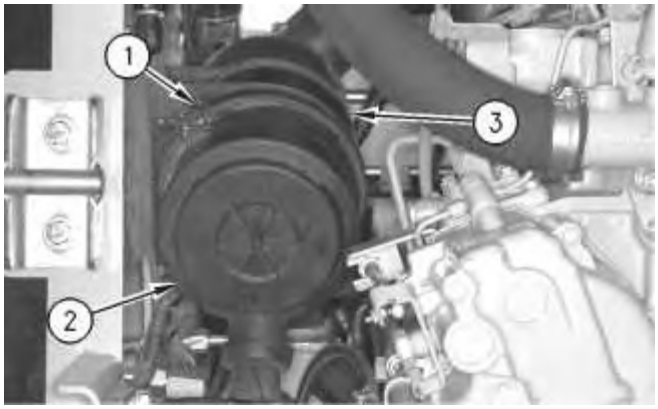

Illustration 6 g00566975

5. Install the air filter into air cleaner housing (3) .
6. Install air cleaner cover (2) .
7. Connect two clamps (1) .
8. Start the engine and check for air leaks.
9. Turn the engine to the OFF position. Lower the radiator and lock the radiator into position.
10. Close the engine access door.

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Product: SKID STEER LOADER
Model: 216 SKID STEER LOADER 4NZ
Configuration: 216 226 228 Skid Steer Loader 4NZ00001-03399 (MACHINE) POWERED BY 3034 Engine

Disassembly and Assembly
216, 226 and 228 Skid Steer Loaders Engine Supplement

Media Number -RENR2853-02 **Publication Date -01/08/2001** **Date Updated -16/11/2001**

i01596954

Alternator - Remove and Install

SMCS - 1405-010

Removal Procedure

1. Open the engine access door.
2. Release the latch on the radiator. Raise the radiator. This will allow access to the alternator.
3. Remove battery cables from the battery. Refer to Disassembly and Assembly, "Battery and Battery Cable - Seperate and Connect".

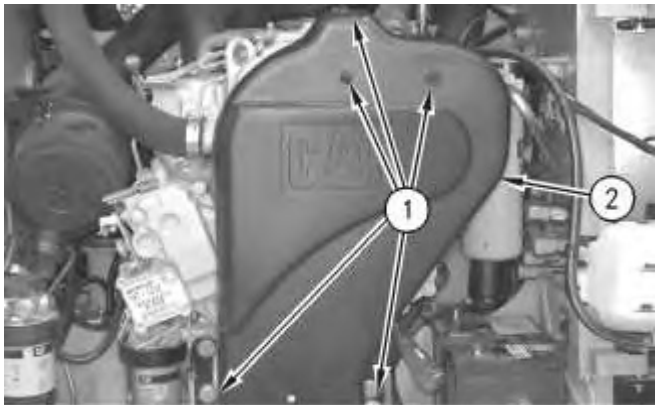

Illustration 1 g00686047

4. Remove five bolts (1).
5. Remove pulley cover (2) from the front of the engine.

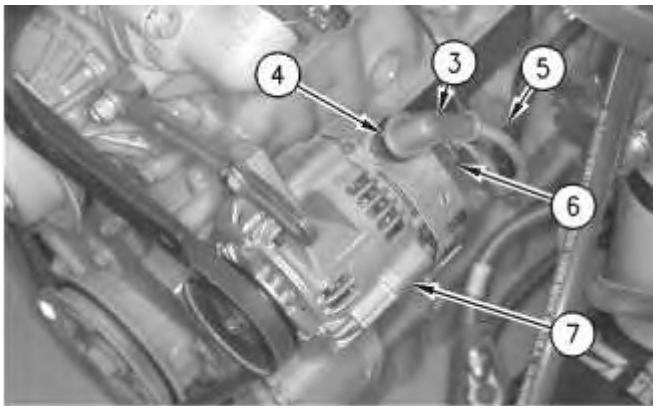

Illustration 2 g00686053

6. Remove rubber boot (3). Remove nut (4) and remove wire (5) from the alternator.
7. Remove electrical connection (6) from the back of alternator (7) .

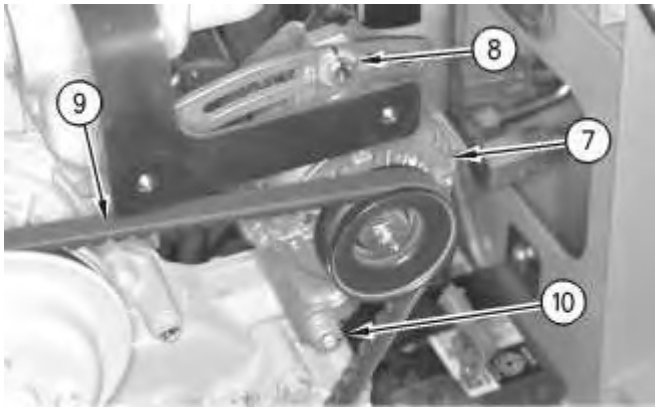

Illustration 3 g00686057

8. Remove bolt (8). Move alternator (7) in order to release alternator belt (9) .
9. Remove alternator belt (9) from the alternator. Remove bolt (10) and remove alternator (7) .

Installation Procedure

This is the sample of the manual

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